BASS-3050

Type: 3022 for Straight, 3052 for Split

Automatic Pocket Welt Unit

A-S-S
Automated-Sewing-Systems
Made in Germany

brother

Equipped with Corner Knife & Dart Stretcher

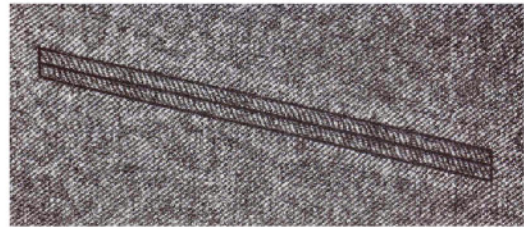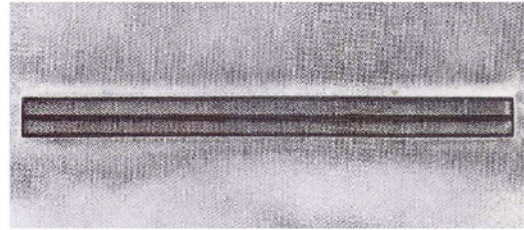The BASS-3050 is a universal automatic welt pocket unit.

This unit can sew all kinds of common welt pockets:

Straight with or without flap.

BASS-3050 sews at a high speed.

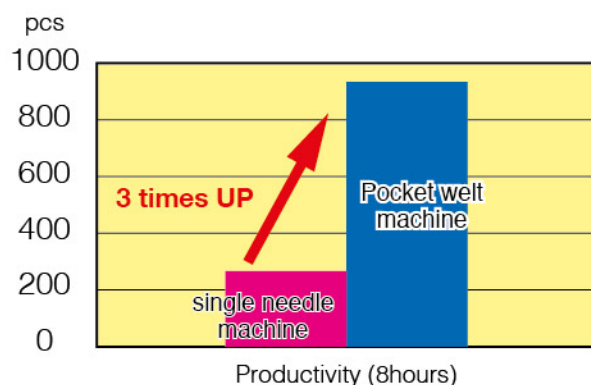Clamp transfer are controlled fully automatically by step motor.

The center knife is driven separately by an electric motor.

A

Improve Productivity

Pocket welt machine can improve the productivity almost.
3 times compare with normal lock stitch machine.

pcs

3 times UP

single needle machine

Pocket welt machine

Productivity (8hours)

Machine Features

* Freely programmable control with a memory of 40 seams

* Pocket length from 20-200mm

* Needle gauge from 8-20mm (by 2mm step)

* Stitch length, sewing speed and transfer speed can be programmed individually

* Each pocket seam can be programmed with true back tack or condensed stitches

* Automatic flap sensing by photocell

* 3 separate programmable laser beam marking lights for precise and easy loading

* Equipped with Corner knife system
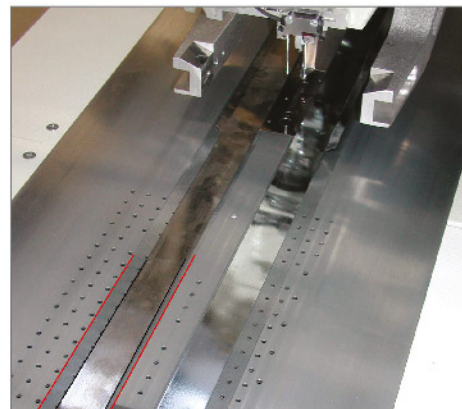
* Equipped with Dart Stretcher

Dart Stretcher

Corner Knife

Option Device
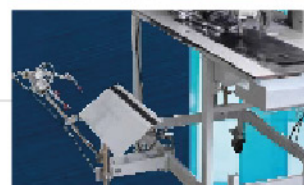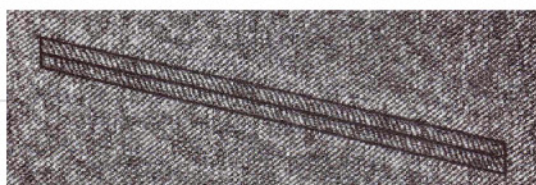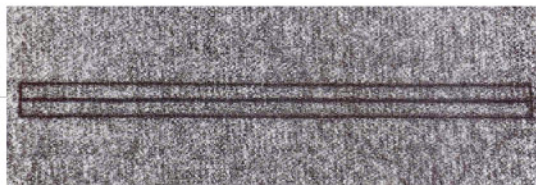
Sandwich feeding system:

021-3200-43

Specifications

BASS-3050/12 - ▢▢▢▢-▢

	Guage Size
12	12 mm

	Machine Type
3022	Straight
3052	Slant (Split needle)

	Stucker Type
B	Bar Stucker
P	Pick up Stucker

Machine Head	T-8422C	T-8452C
Type	Straight	Slant
Size	1,650mm x 800mm x 1,300mm	
(Size with Stacker)	1,650mm x 1,170mm x 1,300mm	
Table Height	850mm	
Weight	200kg	
(Weight with Stacker)	220kg	
Air	20NL/6bar	
Voltage	AC220V, 50/60Hz	
Power	0.7KW	
Needle	2134-85	
Needle length	90 - 100	
Needle width	8 - 20mm (2mm unit)	
Stitch length	0.5 - 3.0mm	
Pocket length	20 - 200mm	
Maximum speed	3,000rpm	

Contact